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to pump must be a wire braid hose; minimum 1" I.D. for 7 and 9 GPM pumps, 1 1/4" I.D. for 12 and 17 GPM pumps. Installation with smaller suction hoses will void the pump warranty. 1. Remove Fan and Shroud. 2. Remove OEM belt. 3. Remove OEM bolts in crankshaft pulley. Remove the 1/4" thick

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#700013 INSTALLATION

INSTRUCTIONS NOTE: Suction hose  
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minimum 1" I.D. for 7 & 9 gpm pumps;  
1 1/4" I.D. for 12 & 17 gpm pumps.

Installations with smaller suction hoses will  
void the pump warranty. 1. Remove fan

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and shroud. 2. Loosen all OEM fan belts.  
3. Loosen and remove OEM crankshaft pulley bolts. NOTE: The 1/4" thick, flat ...

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INSTALLATION INSTRUCTIONS

NOTE: Suction hose to pump Page 3/24.

*Page 18/42*

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1. Remove Fan and Shroud. 2. Remove OEM belt. 3. Chevy - 454 ...

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Remove fan and shroud. 2. Loosen all

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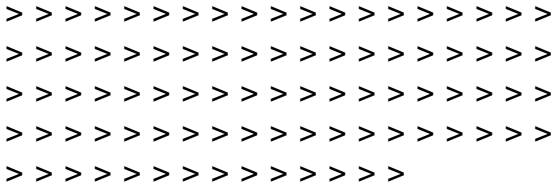
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