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1. Seiri. Select a 5S System area to start with and assign a team. Stick 'needed' and 'not needed' stickers on the different materials (machines, tools, parts, boxes, chairs etc). Gather the 'not needed' materials in a quarantined area. As a team decide if indeed it 'not needed' or needed but too many of it.

5S System, a powerful quality management philosophy ...

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